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EXAMINER

HON, SOW FUN

ART UNIT	PAPER NUMBER
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1794

NOTIFICATION DATE	DELIVERY MODE
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11/12/2008

ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

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Office Action Summary	Application No. 10/584,462	Applicant(s) SATA ET AL.	
	Examiner SOPHIE HON	Art Unit 1794	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 24 July 2008.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1 and 3-27 is/are pending in the application.
- 4a) Of the above claim(s) 25 and 26 is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1, 3-24, 27 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☒ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
 2. ☐ Certified copies of the priority documents have been received in Application No. _____.
 3. ☒ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

DETAILED ACTION

Election/Restrictions

1. This application contains claims 25-26 drawn to an invention nonelected with traverse in the reply filed on 07/24/08. A complete reply to the final rejection must include cancellation of nonelected claims or other appropriate action (37 CFR 1.144) See MPEP § 821.01.

Response to Amendment

Withdrawn Rejections

2. The 35 U.S.C. 103(a) rejections of claims 1-24 over the primary combination of Ogawa in view of Graff are withdrawn due to Applicant's amendment dated 07/24/08.

New Rejections

Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

3. Claims 1, 3, 7-9, 18-24, 27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ogawa (JPO Website Machine English Translation of JP 2002-071949, original JP document for symbols and equations) in view of Graff (US 6,573,652) and Duncan (US 5,293,996).

Regarding claim 1, Ogawa teaches a polarizing plate which comprises a transparent protective film comprising a cellulose acylate film (acetate, [0010]), wherein

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Re (λ) and Rth (λ) defined by formulae (I) and (II) (See column 1, lines 10-20 of original JP document for equations) wherein $\lambda = 550$ nm ([0010]), which are expected to overlap the values at $\lambda = 590$ nm, and thus satisfy formulae (III) and (IV) (Re retardation value within the range of 20-200 nm, Rth retardation value within the range of 70-400 nm, abstract). Ogawa teaches that the polarizer is disposed in a liquid crystal display device ([0011]) where the humidity of the environment is 65% RH at 25 °C (See column 1, lines 1-10 of original JP document for symbols), but fails to teach that the liquid crystal display device containing the polarizer is housed in a moisture-proofed container, let alone one that comprises a laminate structure of polyethylene terephthalate, aluminum and polyethylene.

However, Graff teaches that a moisture-proofed container (encapsulated, water vapor transmission is less than, column 10, lines 1-15) is used to house a display device, for the purpose of preventing degradation of the display (column 3, lines 9-17), wherein the display device can be a liquid crystal one (column 3, lines 28-32). Graff teaches that the moisture-proofed container comprises a laminate structure of polyethylene terephthalate and aluminum, for the purpose of providing the desired moisture-proofing (PET/Al, Table 1, column 7, lines 35-55).

Duncan teaches that a moisture-proofed container that is used to house electronics (column 1, lines 5-20) requires a laminate structure of not just polyethylene terephthalate and aluminum, but also polyethylene on the other side of the aluminum, for the purpose of providing sufficient moisture-proofing (column 2, lines 55-60) and that

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the internal humidity of the moisture-proofed container can be monitored and kept at the desired level (internal environmental monitor, column 1, lines 1-10).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have housed the display device and hence the polarizer of Ogawa in a moisture-proofed container, in order to prevent degradation of the display, as taught by Graff, and furthermore, to have used a moisture-proofed container that comprises a laminate structure of polyethylene terephthalate, aluminum and polyethylene, for the purpose of obtaining the desired level of moisture-proofing, as taught by Duncan.

In addition, Ogawa teaches that the polarizer is stuck to a liquid crystal cell in a liquid crystal display device (laminated by this order, [0012]) wherein the humidity of the environment is 65% RH at 25 °C (See column 1, lines 1-10 of original JP document for symbols). Only one humidity is taught by Ogawa. Thus, the first humidity is the same with respect to a second humidity in the polarizer-containing liquid crystal display device-containing moisture-proofed container of Ogawa, as modified by Graff and Duncan, when the polarizing plate is stuck to the liquid crystal cell of the liquid crystal display device at the second humidity, and hence is within the claimed range of $\pm 15\%$ RH of the second humidity.

Regarding claim 3, Ogawa teaches that the cellulose acylate is preferred to have Rth values that satisfy the expression $150 \leq R_{th}(550) \leq 400$ (Rth retardation value within the range of 150-400 nm, [0017], [0016]), which is expected to overlap the ones measured at 590 nm, and hence satisfy formula (V) of Applicant.

Regarding claim 7, Ogawa teaches that the cellulose acylate film comprises a retardation-developing agent comprising a compound that is aromatic ([0021]) such as one that comprises a triazine ring ([0022]) which is discotic.

Regarding claim 8, Ogawa teaches that the cellulose acylate film comprises at least one of a plasticizer ([0042]).

Regarding claim 9, Ogawa teaches that the cellulose acylate film has a thickness of 40 to 140 μm ([0044]) which contains the claimed range of 40 to 110 μm .

Regarding claim 18, Ogawa teaches a liquid crystal display comprising the polarizing plate ([0011]).

Regarding claim 19, Ogawa teaches a liquid crystal display comprising: a liquid crystal cell of a VA-mode, and a polarizing plate on each of the upper and lower sides of the liquid crystal cell (its both sides, [0048]).

Regarding claim 20, Ogawa teaches a liquid crystal display comprising: a liquid crystal cell of a VA-mode, and a polarizing plate on each of the upper and lower sides of the liquid crystal cell (its both sides, [0048]), which means that one of the polarizing plates is between the liquid crystal cell and the back light of the VA display.

Regarding claim 21, Ogawa teaches a polarizing plate which comprises a transparent protective film comprising a cellulose acylate film (acetate, [0010]), wherein $R_e(\lambda)$ and $R_{th}(\lambda)$ defined by formulae (I) and (II) (See column 1, lines 10-20 of original JP document for equations) wherein $\lambda = 550 \text{ nm}$ ([0010]), which are expected to overlap the values at $\lambda = 590 \text{ nm}$, and thus satisfy formulae (III) and (IV) (R_e retardation value within the range of 20-200 nm, R_{th} retardation value within the range of 70-400 nm,

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abstract). Ogawa teaches that the polarizer is disposed in a liquid crystal display device ([0011]) where the humidity of the environment is 65% RH at 25 °C (See column 1, lines 1-10 of original JP document for symbols), but fails to teach that the liquid crystal display device containing the polarizer is housed in a moisture-proofed container, let alone one that comprises a laminate structure of polyethylene terephthalate, aluminum and polyethylene.

However, Graff teaches that a moisture-proofed container (encapsulated, water vapor transmission is less than, column 10, lines 1-15) is used to house a display device, for the purpose of preventing degradation of the display (column 3, lines 9-17), wherein the display device can be a liquid crystal one (column 3, lines 28-32). Graff teaches that the moisture-proofed container comprises a laminate structure of polyethylene terephthalate and aluminum, for the purpose of providing the desired moisture-proofing (PET/Al, Table 1, column 7, lines 35-55).

Duncan teaches that a moisture-proofed container that is used to house electronics (column 1, lines 5-20) requires a laminate structure of not just polyethylene terephthalate and aluminum, but also polyethylene on the other side of the aluminum, for the purpose of providing sufficient moisture-proofing (column 2, lines 55-60) and that the internal humidity of the moisture-proofed container can be monitored and kept at the desired level (internal environmental monitor, column 1, lines 1-10).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have housed the display device and hence the polarizer of Ogawa in a moisture-proofed container, in order to prevent degradation of

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the display, as taught by Graff, and furthermore, to have used a moisture-proofed container that comprises a laminate structure of polyethylene terephthalate, aluminum and polyethylene, for the purpose of obtaining the desired level of moisture-proofing, as taught by Duncan.

In addition, Ogawa teaches that the polarizer is stuck to a liquid crystal cell in a liquid crystal display device (laminated by this order, [0012]) where the humidity of the environment is 65% RH at 25 °C (See column 1, lines 1-10 of original JP document for symbols). Only one humidity is taught by Ogawa. Thus, the first humidity is the same with respect to a second humidity in the polarizer-containing liquid crystal display device-containing moisture-proofed container of Ogawa, as modified by Graff and Duncan, when the polarizing plate is stuck to the liquid crystal cell of the liquid crystal display device at the second humidity, and hence is within the claimed range of $\pm 15\%$ RH of the second humidity.

Regarding claim 22, Graff teaches that the moisture-proofed container comprises a material having a water vapor permeability of near $0 \text{ g/m}^2 \cdot 24 \text{ hr}$ under a condition of 38 °C and 100% RH for 24 hours ($\text{g.m}^2/\text{day}$, Table 1, column 7, lines 35-55) which is within the claimed range of 30 or less under a condition of 40 °C and 90% RH for 24 hours.

Regarding claim 23, Graff teaches that the moisture-proofed container comprises a plastic film having a ceramics layer, for the purpose of providing the desired moisture-proofing (PET/silicon oxide, Table 1, column 7, lines 35-55).

Regarding claim 24, Graff teaches that the moisture-proofed container comprises a plastic film and an aluminum foil, for the purpose of providing the desired moisture-proofing (PET/Al, Table 1, column 7, lines 35-55).

Regarding claim 27, Duncan teaches that a moisture-proofed container that is used to house electronics (column 1, lines 5-20) requires a laminate structure of not just polyethylene terephthalate and aluminum, but also polyethylene on the other side of the aluminum, for the purpose of providing sufficient moisture-proofing (a layer of polyethylene, a layer of aluminum, and a layer of terephthalate polyethylene, column 2, lines 55-60) where the internal humidity of the moisture-proofed container can be monitored and kept at the desired level (internal environmental monitor, column 1, lines 1-10). The laminate structure of polyethylene terephthalate, aluminum and polyethylene, is expected to have a water-vapor permeability that is within the claimed range of 1×10^{-5} g/m².Day or less, as evidenced by Applicant's specification (Example 14, page 54).

4. Claims 4-5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ogawa in view of Graff and Duncan, as applied to claims 1, 3, 7-9, 18-24, 27 above, as evidenced by Sato (US 6,600,034).

Ogawa, as modified by Graff and Duncan, teaches the polarizing plate housed in a moisture-proofed container, which comprises a transparent protective film comprising the cellulose acylate film described above.

Regarding claim 4, Ogawa teaches that the cellulose acylate film comprises a cellulose acylate in which a hydroxyl group of a cellulose is substituted by an acetyl

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group ([0009]). There are no acyl groups having 3 to 33 carbon atoms in the cellulose acylate of Ogawa, and thus the substitution degree $B = 0$. Ogawa teaches that the acetylation degree is 61.5% ([0009]), which corresponds to a substitution degree $A = 3.00 * 61.5\% / 65.5\% = 2.8$, which satisfies formula (VI) of Applicant, as evidenced by Sato.

Sato teaches that the maximum degree of substitution is 3.00 (column 3, lines 39-47) which corresponds to the maximum degree of acetylation of 62.5% (column 3, lines 54-65).

Regarding claim 5, parent claim 4 recites a Markush group containing the acyl group having 3 to 22 carbon atoms, which means that this limitation is optional.

5. Claims 6, 10-11, 13, 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ogawa in view of Graff and Duncan, as applied to claims 1, 3, 7-9, 18-24 above, and further in view of Ito (US 2003/0218709).

Ogawa, as modified by Graff and Duncan, teaches the polarizing plate housed in a moisture-proofed container, which comprises a transparent protective film comprising the cellulose acylate film described above.

Regarding claim 6, Ogawa teaches that the acetylation degree is 61.5% ([0009]). Ogawa is silent regarding the total substitution degree of a hydroxyl group at the sixth position of the cellulose.

However, Ito teaches a cellulose acylate film that comprises a cellulose acylate where the acetylation degree is 61.5% ([0108]) and the total substitution degree of a hydroxyl group at the sixth position of the cellulose is 0.88 or more ([0112]), which is

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within the claimed range of 0.75 or more, for the purpose of providing the desired properties in the formation of a protective film of a polarizing plate ([0002]).

Therefore, since Ogawa is silent regarding the total substitution degree of a hydroxyl group at the sixth position of the cellulose, it would have been necessary and hence obvious to have looked to the prior art for a suitable one. As such, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the cellulose acylate film of Ogawa with a total substitution degree of a hydroxyl group at the sixth position of the cellulose that is within the range of 0.75 or more, in order to provide the desired properties in the formation of a protective film of a polarizing plate, as taught by Ito.

Regarding claim 10, Ogawa is silent regarding the glass transition temperature of the cellulose acylate film.

However, Ito teaches that the glass transition temperature of the cellulose acylate film is 120°C ([0712]) which is within the claimed range of 70 to 135°C, for the purpose of providing the desired balance of flexibility and dimensional stability.

Therefore, since Ogawa is silent regarding the glass transition temperature of the film, it would have been necessary and hence obvious to have looked to the prior art for a suitable one. As such, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the cellulose acylate film of Ogawa with a glass transition temperature within the range of 70 to 135°C, as taught by Ito, in order to provide the desired balance of flexibility and dimensional stability.

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Regarding claims 11, 16, Ogawa is silent regarding the elastic modulus and the photoelastic coefficient of the cellulose acylate film.

However, Ito teaches that the cellulose acylate film has an elastic modulus of 3,000 MPa ([0086]), which is within the claimed range of 1500 to 5000 MPa, and a photoelastic coefficient of $10 \times 10^{-13} \text{ cm}^2/\text{dyne}$ or less ($1.0 \times 10^{-5} \text{ cm}^2/\text{kg}$, [0085]), which is within the claimed range of $50 \times 10^{-13} \text{ cm}^2/\text{dyne}$ or less, for the purpose of preventing light leakage when the cellulose acylate film is disposed in a display ([0075, 0079]).

Therefore, since Ogawa is silent regarding the elastic modulus and photoelastic coefficient of the film, it would have been necessary and hence obvious to have looked to the prior art for suitable ones. As such, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the cellulose acylate film of Ogawa with an elastic modulus within the range of 1500 to 5000 MPa, and a photoelastic coefficient within the range of $50 \times 10^{-13} \text{ cm}^2/\text{dyne}$ or less, in order to prevent light leakage when the cellulose acylate film is disposed in a display, as taught by Ito.

Regarding claim 13, Ogawa teaches that the cellulose acylate film has a thickness of 70 to 120 μm ([0044]), which contains the claimed thickness of 80 μm .

Ogawa is silent regarding the water vapor permeability of the film.

However, Ito teaches that the cellulose acylate film has a water vapor permeability of 300 to 700 $\text{g}/\text{m}^2 \cdot 24 \text{ hr}$ ([0374]) which is within the claimed range of 300 to 1000 $\text{g}/\text{m}^2 \cdot 24 \text{ hr}$, for the purpose of providing the desired balance between solvent

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permeability during processing and polarizer stability during operation ([0372]). Ito fails to disclose the testing conditions of the film.

However, Graff teaches testing conditions of 38 °C and 100% RH for 24 hours (g.m²/day, Table 1, column 7, lines 35-55) that simulate the operating conditions for a display device (abstract) which are similar to the claimed conditions of 40 °C and 90% RH for 24 hours.

Therefore, since Ogawa is silent regarding the water vapor permeability of the film, it would have been necessary and hence obvious to have looked to the prior art for a suitable one. As such, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the cellulose acylate film of Ogawa, with a water vapor permeability within the range of 300 to 1000 g/m².24 hr taught by Ito, measured at a thickness of 80 µm, under the conditions of 40 °C and 90% RH for 24 hours to simulate the operating conditions for a display device similar to the ones taught by Graff, in order to provide the desired balance between solvent permeability during processing and polarizer stability during operation, as taught by Ito.

6. Claims 12, 14-15, 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ogawa in view of Graff and Duncan, as applied to claims 1, 3, 7-9, 18-24, 27 above, and further in view of Tasaka (US 6,814,914).

Ogawa, as modified by Graff and Duncan, teaches the polarizing plate housed in a moisture-proofed container, which comprises a transparent protective film comprising the cellulose acylate film described above.

Regarding claim 12, Ogawa is silent regarding the equilibrium moisture content of the film,

However, Tasaka teaches that the equilibrium moisture content at 23°C and 80% RH (column 30, lines 1-2), which is similar to the claimed conditions of 25°C and 80% RH, for a cellulose acylate film that is used as a protective film for a polarizing plate (column 31, lines 9-15), is 1.5 to 3.0% (column 31, lines 15-20), which is within the claimed range of 3.2% or less, for the purpose of providing the desired durability (column 31, lines 9-15).

Therefore, since Ogawa is silent regarding the equilibrium moisture content of the film, it would have been necessary and hence obvious to have looked to the prior art for a suitable one. As such, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the cellulose acylate film of Ogawa, with an equilibrium moisture content within the range of 3.2% or less under similar conditions of 25°C and 80% RH, in order to provide the polarizing plate with the desired durability, as taught by Tasaka.

Regarding claims 14-15, 17, Ogawa is silent regarding the haze value of the cellulose acylate film, and fails to teach that the film comprises silicon dioxide particles, or that the polarizing plate comprises an antiglare layer.

However, Tasaka teaches that the haze value of the cellulose acylate film is within the range of 0 to 1% (not more than, cellulose ester, column 25, lines 60-63), which overlaps the claimed range of 0.01 to 2%, for the purpose of providing the desired transparency. Tasaka teaches that the film comprises a silicon dioxide particle (column

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17, lines 20-25) having an average secondary particle size of 0.005 to 1.0 μm (column 17, lines 29-30) that overlaps the claimed range of 0.2 to 1.5 μm , for the purpose of providing the film with the desired transportability as well as antiglare properties derived from the matte surface (matting agent, column 17, lines 8-12). Since Tasaka teaches that the cellulose acylate film is used as a protective film for a polarizing plate (column 31, lines 9-15), the matte surface allows it to also function as an antiglare layer for the polarizing plate.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the cellulose acylate film of Ogawa with a haze value within the range of 0.01 to 2% taught by Tasaka, in order to provide the desired transparency, and to have added silicon dioxide particles having an average secondary particle size with the range of 0.2 to 1.5 μm , to the transparent protective film for the polarizing plate of Ogawa, in order to obtain the desired transportability and antiglare properties derived from the matte surface, as taught by Tasaka.

Response to Arguments

7. Applicant's arguments have been considered but are moot in view of the new ground(s) of rejection.

8. Applicant's arguments regarding the valid application of Ogawa (JP '949) in rejecting the claimed limitation of "wherein the first humidity in the moisture-proofed container is within a range of with respect to a second humidity, wherein the polarizing

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plate is stuck to a liquid crystal cell at the second humidity” are addressed below in order to advance prosecution.

9. Applicant argues that Ogawa fails to teach a moisture-proofed container housing a polarizing plate which has a first internal humidity of 40% RH to 65% RH at 25°C, wherein the first humidity in the moisture-proofed container is within a range of $\pm 15\%$ with respect to a second humidity wherein the polarizing plate is stuck to a liquid crystal cell at the second humidity.

Applicant is respectfully apprised that the polarizing plate of Ogawa is in an environment which has a single taught humidity level of 65% RH at 25°C. Thus the housing for the liquid crystal display device in which the polarizing plate is stuck to the liquid crystal cell of the display device, of Ogawa, as modified by Graff, provides a controlled environment with a single humidity level of 65% RH at 25°C so that the first humidity level is within a range of $\pm 15\%$ with respect to the second humidity.

10. Applicant argues that Ogawa relates to an optical compensation sheet composed of a sheet of cellulose acetate [and not to a polarizing plate].

Applicant is respectfully apprised that Ogawa does relate to a polarizing plate where the cellulose acetate film is one of the protective films ([0007]) and where the cellulose acetate film has an additional function of providing optical compensation ([0008]).

11. Applicant argues that Ogawa is concerned with preventing any curl of the cellulose acetate film and thus has no recognition or suggestion of the significance of the relative humidity conditions under which a polarizing plate is housed in a moisture-

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proofed container, and that furthermore, the humidity of 65% RH at 25°C disclosed by Ogawa is the condition at which a curl measurement is taken, and does not pertain to the conditions at which the polarizing plate is disposed of in a liquid crystal display device.

Applicant is respectfully apprised that since the cellulose acetate film is a protective film that is part of the polarizing plate of Ogawa, as discussed above, and that since Ogawa is concerned with the curl of the cellulose acetate film at the single humidity of 65% RH at 25°C, that single humidity must pertain to the conditions in which the polarizing plate is disposed in the liquid crystal display device of Ogawa.

12. Applicant argues that Ogawa fails to disclose or suggest that the first humidity in the moisture-proofed container is within a range of $\pm 15\%$ with respect to a second humidity wherein the polarizing plate is stuck to a liquid crystal cell at the second humidity.

Applicant is respectfully apprised that Ogawa is the primary reference that teaches the polarizing plate and the one single humidity of the environment of the liquid crystal display in which the polarizing plate is disposed, which inherently implies some form of containment with some form of humidity control. Graff is the secondary reference that teaches the moisture-proofed container for housing the display device to provide humidity control. Thus, Ogawa, as modified by Graff, teaches that the first humidity in the moisture-proofed container is within a range of $\pm 15\%$ with respect to a second humidity wherein the polarizing plate is stuck to a liquid crystal cell at the second humidity.

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13. Applicant argues that Graff fails to disclose or suggest a polarizing plate housed in a moisture-proofed container, wherein the first humidity in the moisture-proofed container is from 40% RH to 65% RH at 25°C as presently claimed, or that the first humidity in the moisture-proofed container is within a range of $\pm 15\%$ with respect to a second humidity wherein the polarizing plate is stuck to a liquid crystal cell at the second humidity.

Applicant is respectfully apprised that it is the combination of Ogawa, as modified by Graff, that teaches a polarizing plate housed in a moisture-proofed container, wherein the first humidity in the moisture-proofed container is from 40% RH to 65% RH at 25°C as presently claimed, or that the first humidity in the moisture-proofed container is within a range of $\pm 15\%$ with respect to a second humidity wherein the polarizing plate is stuck to a liquid crystal cell at the second humidity, as discussed above.

14. Applicant's arguments against the secondary references of Sato, Ito and Tasaka, are all directed against the primary combination of Ogawa in view of Graff, and are addressed above.

Conclusion

15. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire **THREE MONTHS** from the mailing date of this action. In the event a first reply is filed within **TWO MONTHS** of the mailing date of this final action and the advisory action is not mailed until after the end of the **THREE-MONTH** shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than **SIX MONTHS** from the date of this final action.

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Any inquiry concerning this communication should be directed to Sow-Fun Hon whose telephone number is (571)272-1492. The examiner can normally be reached Monday to Friday from 10:00 AM to 6:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Keith Hendricks, can be reached on (571)272-1401. The fax phone number for the organization where this application or proceeding is assigned is (571)273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Sophie Hon/

Sow-Fun Hon

/KEITH D. HENDRICKS/
Supervisory Patent Examiner, Art Unit 1794